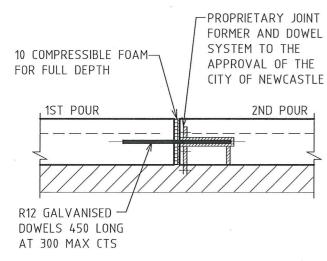


SCALE 1:10



TYPICAL EXPANSION JOINTS - EJ
SCALE 1:10

GENERAL NOTES

- 1. ALL WORKMANSHIP AND MATERIAL SHALL COMPLY WITH THE CURRENT AUSTRALIAN STANDARDS IN PARTICULAR AS3600 AND AS3727 AS WELL AS ANY REQUIREMENTS OF THE RELEVANT AUTHORITIES.
- 2. PAVEMENT IS TO BE FOUNDED ON FIRM NATURAL CUT GROUND OR COMPACTED FILL. ANY SOFT AREAS ARE TO BE REMOVED AND REPLACED WITH COMPACTED FILL TO MEET A MINIMUM OF 100KPa ALLOWABLE BEARING PRESSURE.
- 3. ANY FILL MUST BE PLACED IN 150mm THICK MAXIMUM LAYERS AND COMPACTED TO A RELATIVE DRY DENSITY OF 98% TO AS1289.5.1.1.
- 4. THE BASE COURSE IS TO BE GRANULAR GRADED MATERIAL, SUCH AS FINE CRUSHED ROCK.
- 5. PATHS GENERALLY TO BE DESIGNED TO HAVE A 2.5% CROSS FALL. POORLY DRAINED SITES MAY REQUIRE SUB SURFACE DRAINAGE TO PROTECT THE FOOTWAY PAVEMENT.
 6. THE FINISHED LEVEL OF ANY PAVEMENT ABUTTING A WALL MUST BE BELOW THE DAMP PROOF COURSE AND MUST NOT OBSCURE ANY WEEP HOLES OR DRAINAGE OPENINGS.
- 7. DOWELS ARE TO BE ACCURATELY ALIGNED PARALLEL TO THE PAVEMENT SURFACE AND THE PAVEMENT CENTER LINE. ALL DOWELS AND JOINT FORMERS ARE TO BE GALVANISED.
- 8. BITUMINOUS JOINT FILLER TO SEAL THE EXPOSED SURFACE OF THE EXPANSION JOINT AND SHOULD THEREFORE BE LOCATED TO THE JOINT TOP AND JOINT EDGES.
- 9. CONCRETE THICKNESS, GRADE, REINFORCEMENT AND COVER IS AS DETAILED IN TABLE 1 10. TO ASSIST IN THE CURING AND DURABILITY OF THESE THIN SLABS:
- THE SUB BASE SHOULD BE THOROUGHLY MOISTENED PRIOR TO PLACING CONCRETE (RESULTING IN REDUCED LOSS OF MOISTURE);
- AS SOON AS THE CONCRETE FINISH HAS BEEN COMPLETED, CURING SHOULD BE INITIATED. CONCRETE SHALL BE KEPT DAMP/WET FOR A MINIMUM OF 7 DAYS WHILE FULLY COVERED WITH CLEAR PLASTIC SHEETS. CURING COMPUND SHALL NOT BE USED.
- WATER SHOULD NOT BE ADDED TO THE AS-DELIVERED MIX; THIS WILL LOWER THE CONCRETE STRENGTH, CAUSE GREATER SHRINKAGE AND MAY CAUSE CHALKINESS AND DUSTING OF THE SURFACE.
- 11. CONCRETE TO HAVE A HONED FINISH. REFER TO CONCRETE FINISH NOTES FOR SPECIFICATIONS

12. TOLERANCES:

- CHANGE IN HEIGHT EACH SIDE OF JOINT 3mm
- CROSS FALL 0% TO +/- 0.5% DESIGN
- THICKNESS +20mm / -0mm
- UNDULATION IN ALL DIRECTIONS: 1mm OVER 250mm, 5mm OVER 1.5m, 10mm OVER 3m OR JOINT TO JOINT (WHICHEVER GREATER)
- 13. RESIDENTIAL FOOTWAY PAVEMENT IS DESIGNED FOR LIGHT DUTY TRAFFIC LOADING. (OCCASIONAL CARS ONLY).
- 14. COMMERCIAL FOOTWAY PAVEMENT IS DESIGNED FOR MEDIUM DUTY TRAFFIC LOADING (OCCASIONAL TRUCKS OR ELEVATED WORK PLATFORMS. PNEUMATIC TYRES ONLY).
 15. WHERE FOOTWAY PAVING MAY BE LIFTED BY TREE ROOT GROWTH, AN APPROVED PROPRIETARY FLEXIBLE CONCRETE JOINTING SYSTEM TO PREVENT JOINT STEPPING SHALL BE USED.

1.1 CONCRETE FINISH NOTES

ASTM INTERNATIONAL STANDARDS

1. SKID RESISTANCE TESTING: TO ASTME303-93(2008)

AUSTRALIAN STANDARDS

- 2. TESTING OF CONCRETE: TO AS1012.
- 3. CURING COMPOUNDS: TO AS3799.
- 4. SLIP RESISTANCE: TO AS/NZS4586. AS4663 AND HB197.

1.2 TESTING

SLIP RESISTANCE TESTING

1. CARRY OUT WET PENDULUM TEST SLIP RESISTANCE TESTING ON PATH SURFACE TO AS/NZS4586 FOR NEW SURFACES AND AS4663 FOR EXISTING SURFACES. TESTING TO BE UNDERTAKEN WITH A BRITISH PENDULUM TEST USING A 4S RUBBER PAD AND RECORDED AND PRESENTED AS A BPN. TEST SHALL BE CARRIED OUT AT THE COMPLETION OF CONSTRUCTION WITH THE RESULTS PROVIDED TO THE CITY OF NEWCASTLE FOR REVIEW AND APPROVAL SKID RESISTANCE TESTING

2. CARRY OUT PORTABLE PENDULUM SKID RESISTANCE TESTS (BRITISH PENDULUM) TESTS ON WET SURFACES IN ACCORDANCE WITH ASTM E303-93. SKID RESISTANCE MEASUREMENTS TO BE RECORDED AND PRESENTED AS A BPN. TEST SHALL BE CARRIED OUT AT THE COMPLETION OF CONSTRUCTION WITH THE RESULTS PROVIDED TO THE CITY OF NEWCASTLE FOR REVIEW AND APPROVAL

1.3 CONCRETE FINISH

SLIP RESISTANCE

- 1. FOR EXTERNAL LEVEL SURFACES THE RATING MUST BE A MINIMUM CLASS W (45-54 MEAN BPN = BRITISH PENDULUMN (TESTER) NUMBER (BPN) USING A 4S RUBBER). THE PAVEMENT MUST DEMONSTRATE CHARACTERISTICS IN ACCORDANCE WITH THE RELEVANT AUSTRALIAN STANDARDS (AS MENTIONED IN 1.1 CONCRETE FINIISH NOTES) OF A VERY LOW CONTRIBUTION OF THE SURFACE TO SLIPS WHEN WET. THE LIKELY CONTAMINATION OF THE SURFACE MUST BE CONSIDERED AND THE SURFACE MUST MAINTAIN ITS SLIP RESISTANCE WITH MINIMAL MAINTENANCE FOR THE ESTIMATED LIFE OF 15 YEARS.
- 2. WHERE THE SLOPE OF THE FOOTPATH IS SUCH THAT THE MINIMUM SLIP RESISTANCE FOR THE HONED FINISH CANNOT BE ACHIEVED, THEN AN ALTERNATIVE FINISH WILL BE WILL CONSIDERED. THIS IS TO BE AGREED ON A SITE-BY-SITE BASIS.

SKID RESISTANCE

- 3. THE SKID RESISTANCE REQUIREMENT FOR VEHICLE DRIVEWAYS AND OTHER VEHICLE TRAFFICABLE AREAS SHALL BE MAINTAINED AS A MINIMUM VALUE OF 45 BPN.
- 4. SKID RESISTANCE SHALL BE TESTED AT THE END OF THE 12 MONTHS DEFECT LIABILITY PERIOD. THE INITIAL SKID RESISTANCE IS EXPECTED TO BE HIGHER THAN THE SPECIFIED MINIMUM VALUE TO ENSURE ACHIEVEMENT OF THE MINIMUM AS AN ENDURING REQUIREMENT.

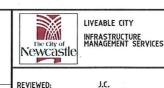
SPECIFICATIONS CONTINUED ON SHEET 3

1 CONSTRUCTION 16.08.16 T.A.
0 PRELIMINARY 28.07.15 T.A.
No. AMENDMENT DETAILS DATE INITIALS
A3 ORIGINAL THIS SHEET WAS PREPARED IN COLOUR AND WILL BE INCOMPLETE IF COPIED COORDINATE SYSTEM.

AS SHOWN

SCALE

HEIGHT DATUM: AHD



APPROVÉD:

SIGNED:....
INFRASTRUCTURE MANAGEMENT. SERVICES MANAGER

DATE: 06-10-2016

FOOTWAY PAVING CONCRETE
FULL WIDTH WITH PAVER BANDING

THE CITY OF NEWCASTLE

NCC PLAN No.
A1409

A 14 0 7 0 F 3

AMENDMENT No. SHEETS

SHEET No.

1.4 HONED CONCRETE PAVEMENT SURFACE FINISH

CONCRETE PLACEMENT NOTES

- 1. CONCRETE SHALL BE PLACED WITH A SLUMP IN THE RANGE OF $80-100\,\mathrm{mm}$
- 2. CONCRETOR TO ALLOW FOR UP TO 10-20mm OF CONCRETE SURFACE TO BE REMOVED DURING THE HONING PROCESS. ALLOWANCE SHALL BE MADE WHEN INSTALLING REINFORCEMENT TO ENSURE A MINIMUM CONCRETE COVER TO REINFORCEMENT IS ACHIEVED FOLLOWING HONING.
- 3. FILL ALL HOLES IN THE SLAB SURFACE WITH CONCRETE AND NOT WITH SLURRY FROM THE SCREED SURFACE
- 4. CONCRETOR TO ENSURE COMPLIANCE WITH THE FOLLOWING:
- DO NOT OVER VIBRATE THE SLAB
- DO NOT INSTALL REINFORCEMENT THROUGH FRESHLY SCREEDED SURFACES.
- DO NOT HIT THE SURFACE WITH SCREEDS TO DRAW WATER TO THE SURFACE FOR FINISHING
- DO NOT WORK EDGES AGAINST THE FORMWORK WITH EDGE TOOLS (IF POLISHING IS TO THE EDGE) AS THE STONE SINKS AND EXPOSURE IS REDUCED
- DO NOT DROP FOREIGN MATERIALS INTO FRESHLY SCREEDED CONCRETE SURFACES
- 5. HELICOPTER THE SURFACE AS FLAT AS POSSIBLE. A PIZZA TRAY ON A POWER TROWEL IS RECOMMENDED
- 6. FOR A FULL DECORATIVE EXPOSURE, TO AID THE GRINDING PROCESS, THE SLAB SHALL HAVE A BROOM FINISH
- 7. CURING OF CONCRETE SHOULD BE CARRIED OUT BY KEEPING THE SLAB DAMP/WET COVERED WITH A CLEAR PLASTIC SHEET FOR A MINIMUM OF 7 DAYS, CURING COMPOUNDS SHALL NOT BE USED
- 8. THE MINIMUM TIME PERIOD BETWEEN POURING CONCRETE AND HONING IS 7 DAYS, THIS CURING PERIOD ENSURES AGGREGATES ARE NOT DISLODGED WHEN THE HONING IS CARRIED OUT

HONING METHOD

- 2. HONING SHALL BE UNDERTAKEN PRIOR TO THE DECORATIVE SAW-CUTTING. (NOTE: CONTRACTION JOINTS SHALL BE CUT INTO THE NEWLY LAID CONCRETE 4-12 HOURS AFTER LAYING OF CONCRETE AND PRIOR TO HONING).
- 3. HONING SHALL UTILISE A 60-80 GRIT ABRASIVE PAD FOR CONCRETE GRINDING. GRINDING PAD WILL REQUIRE REPLACEMENT TO ENSURE THAT THE MINIMUM 80 GRIT IS MAINTAINED.

CONCRETE SEALER

- 4. APPLY A PENETRATING CONCRETE SEALER TO THE SURFACE ONCE FULL CURING HAS BEEN ACHIEVED AND HONING AND DECORATIVE SAW CUTTING HAS BEEN COMPLETED. THE CHOSEN SEALER SHALL BE APPLIED IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS. SEALER CHOSEN MUST NOT INCREASE OR DECREASE SLIP RESISTANCE OF THE FINISH. PROPRIETARY EXAMPLE OF AN APPROPRIATE SEALER INCLUDES, BUT IS NOT LIMITED TO;
- DRY TREAT STAIN PROOF OR COUNCIL APPROVED.

1.5 DECORATIVE SAW CUTTING

1. ALL SAW CUTS SHALL BE CARRIED OUT IN ACCORDANCE WITH THE PATTERN DESCRIBED IN CITY CENTRE PUBLIC DOMAIN TECHNICAL MANUAL - PAVEMENT TYPE 3. ALL CUTS SHALL BE STRAIGHT AND MEET THE DESCRIBED JUNCTIONS. ALL DECORATIVE SAW CUT ARE TO BE STOPPED AT KERB RAMPS.

1		CONSTRUCTION	16.08.16	T.A.	Δ	
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AS SHOWN

SCALE



LIVEABLE CITY

INFRASTRUCTURE
MANAGEMENT SERVICES

SIGNED:.....INFRASTRUCTURE MANAGEMENT SERVICES MANAGER

APPROVED:

THE CITY OF NEWCASTLE

FOOTWAY PAVING CONCRETE
FULL WIDTH WITH PAVER BANDING

NCC PLAN No. SHEET No.

A1409 0F
3

SHEETS

AMENDMENT No.

HEIGHT DATUM: AHD

REVIEWED:

J.C.